

EPOMARINE TR PRIMER 专用车环氧底漆

PRODUCT DESCRIPTION

A high-build modified epomarine epoxy coating with polyamide hardener.

产品简介

聚酰胺固化的厚涂型改性环氧漆。

RECOMMENDED USE

For trailer

用途

用于挂车

FEATURES

产品特性

Obtainable thicker coating

适用厚涂

Tough and hard, and very good abrasion resistance

漆膜坚韧,耐磨损性能很好

Quick drying

干燥快

Good adhesion to zinc primer

同富锌底漆附着力很好

PHYSICAL PROPERTIES

基本数据

Color

White, Grey

颜色

白色, 灰色

Volume Solids

62%

体积固体份

VOC

350g/L, accord with EU Dirctrive2004/42/EC, subcategory j

挥发性有机化合物含量

350g/L, 符合欧盟溶剂排放指令 2004/42/EC, j 子类别

Flash Point

Greater than 20°C

闪点

20°C 以上

Film thickness

Dry : 50-100 microns/coat Wet : 86-172microns/coat

涂装膜厚

干膜: 50-100 微米/道

湿膜: 86-172 微米/道

Theoretical Coverage

0.147kg/m²/60 microns

理论涂布率

0.147 千克/平方米/60 微米

Practical coverage depending on surface conditions, environment, applications, etc.

实际涂布率与表面处理, 外界环境, 施工方法等多种因素有关。

APPLICATION

施工

Application Temperature

5°C-40°C

施工温度

Mixing

Combine Base with Hardener, mix thoroughly with power agitator

混合

混合主剂与固化剂, 使用动力工具搅拌均匀

Mixing Ratio

Base/Hardener=27.6/2.4(by weight)

混合比例

主剂/固化剂=27.6/2.4 (重量比)

Pot Life

10°C 20°C 30°C

混合使用期

16hrs 8hrs 6hrs

Application Methods

施工方法

Airless spray, air spray, brush and roller

无气喷涂、空气喷涂、刷涂、滚涂

Airless spray 无气喷涂

Nozzle tip	喷嘴尺寸	0.43mm-0.53mm
Nozzle pressure	出口压力	≥10Mpa
Thinning ratio	稀释比率	0-10% by weight (重量比)

Brush/Roller 刷涂、滚涂

Thinning ratio	稀释比率	0-10% by weight (重量比)
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Thinner

稀释剂

Epomarine Thinner

环氧漆稀释剂

Drying time &

Overcoating interval

干燥时间&涂装间隔

Temperature	温度	5°C	20°C	30°C
Surface dry	指触干燥	5hrs	1.5hrs	1hr
Touch dry	半硬干燥	16hrs	8hrs	6hrs
Min. interval	最小涂装间隔	16hrs	8hrs	6hrs
Max. interval	最大涂装间隔	7days	7days	7days

Typical undercoat

适用底材

TR ZINC PRIMER

挂车专用富锌漆

Typical topcoat

适用上涂

RETAN 6000

挂车专用聚氨酯面漆 6000.

STORAGE

贮存

Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept tightly closed.

贮存于干燥阴凉的环境中，远离热源及火源。包装桶必须保持封闭。

Shelf life

贮存期限

12 months from date of production (25°C)

自生产之日起 12 个月 (25°C)

DISCLAIMER

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